Cold traps for the vacuum technology
Cold traps: construction, operation and principles

Cold traps are used in conjunction with vacuum pumps to collect condensation produced from humidity or solvents and these cold traps can be used for many different tasks. The most common application is collecting condensation produced from humidity or solvents from rotating discs, vacuum pumps or high vacuum systems that use oil diffusion or turbo-molecular pumps. In this case a common coolant such as liquid nitrogen (LN2) or dry-ice (CO2) with acetone is normally used.

Another application is the production of condensation from specific substances at a constant, predefined temperature. This can be realised by using a coolant at a constant, predefined temperature, a thermostat or a Kaltgas system.

Cold traps can be manufactured out of glass or metal. The use of glass is advantageous in the chemical sector and when producing condensation from solvents, due to its resistance to chemicals. The cold traps listed in this catalogue are produced solely from borosilicate glass 3.3, in compliance with DIN/ISO (DURAN made by Schott). The mechanical design takes into account the wall thickness for use under vacuum.

Material - glass

All the glassware produced by KGW - ISOTHERM are made of borosilicate glass 3.3 DIN/ISO 3585. The glass has the following characteristics:

<table>
<thead>
<tr>
<th>Chemical characteristics</th>
<th>hydrolytic resistance : according to DIN-ISO 719 (98°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>acid resistance : according to DIN-ISO 1776</td>
</tr>
<tr>
<td></td>
<td>alkaline resistance : according to ISO 695-A2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Physical characteristics</th>
<th>linear expansion factor : 3.3 x 10^-6 1/K (at 20°C-300°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>density : 2.23 g/cm³</td>
</tr>
<tr>
<td></td>
<td>specific thermal capacity : 910 J/kg K</td>
</tr>
<tr>
<td></td>
<td>transformation temperature : 525 °C</td>
</tr>
</tbody>
</table>

Admissible Operation Conditions for cold traps made of glass

Temperature range: -200°C to +200 °C
Pressure range standard: vacuum to atm. pressure
Special pressure range: vacuum to + 1 bar

Standards and Guidelines

All of the KGW glassware are manufactured considering “Guideline of pressure devices”, directive 97/23 EC and DIN 12492 "Equipment with vacuum insulation". Under the condition that there are any standards for joint parts such as spherical ground joints or conical ground joints, those will be utilised (e.g. DIN 12242-1 and DIN 12244-1).
Vacuum connection  Different versions

All cold traps out of glass can be manufactured with different connections. The types of connection listed here are subject to standards or norms, so that they are guaranteed to be compatible with other products and this presents the user with a variety of connection options. As the connection option product pallet is far too extensively for a standard pallet, only cold traps with a fitted connection are shown in this catalogue, however these can be altered without incurring any additional expenditure. The most common connections used in the vacuum sector with glass cold traps are vacuum flanges KF NW 16 to KF NW 40, glass threads GL 14 to GL 25 with screw-on cap and olive, spherical ground joints S 19 to S 40, conical ground joints NS 14/23 to NS 45/40 and spherical ground joints with O-ring seal S29 Rotulex. There are standard accessory parts available for all these types of connections.

Connection program for cold traps

- Spherical ground joints S13 to S40, DIN 12 244
- Spherical ground joints S29 with O-ring seal Type Rotulex
- Vacuum flange NW16 to NW40
- Plan flange DN15 to DN 50
- Conical ground joints NS14/23 to NS45/40, DIN 12 249
- Glass threads with olive GL14 to GL25, DIN 12 216

Cold trap
Accessories for vacuum connectors

Glass flange KF NW as vacuum connector

<table>
<thead>
<tr>
<th>Vacuum flange</th>
<th>KF 10/16</th>
<th>KF 20/25</th>
<th>KF 32/40</th>
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</thead>
<tbody>
<tr>
<td>Glass flange</td>
<td>17310</td>
<td>17311</td>
<td>17312</td>
</tr>
<tr>
<td>Pertinax clamp</td>
<td>17315</td>
<td>17316</td>
<td>17317</td>
</tr>
<tr>
<td>O-ring with centering</td>
<td>17320</td>
<td>17321</td>
<td>17322</td>
</tr>
</tbody>
</table>

PTFE olive with plastic screw on caps

<table>
<thead>
<tr>
<th>Olive with screw-on cap</th>
<th>Olive diameter</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>GL 14</td>
<td>8</td>
<td>17330</td>
</tr>
<tr>
<td>GL18</td>
<td>10</td>
<td>17331</td>
</tr>
<tr>
<td>GL25</td>
<td>13</td>
<td>17332</td>
</tr>
</tbody>
</table>

Fork clamps for spherical joints with locking device

<table>
<thead>
<tr>
<th>Spherical ground joints</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>S19</td>
<td>17340</td>
</tr>
<tr>
<td>S29</td>
<td>17341</td>
</tr>
<tr>
<td>S40</td>
<td>17342</td>
</tr>
</tbody>
</table>

Clips for conical joints made of nichrome wire

<table>
<thead>
<tr>
<th>Tapered joints</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>NS 14/23</td>
<td>17350</td>
</tr>
<tr>
<td>NS 19/26</td>
<td>17351</td>
</tr>
<tr>
<td>NS 29/32</td>
<td>17352</td>
</tr>
<tr>
<td>NS 45/40</td>
<td>17353</td>
</tr>
</tbody>
</table>
CO2 wire basket for cold traps

If dry ice (CO2) is used as coolant, it might get difficult to exchange the glass cold trap. The CO2 can fill up the existing space inside the Dewar flask. It is nearly impossible to replace the trap into the Dewar flask, then. Therefore we designed a wire basket for easily placing the cold trap into the already filled Dewar flask.

Order example:

Cold trap type KF 29 - GL, Art. No. 1740 with a CO2 wire basket, Art. No. 17570

Art. No.: 1740 + 17570

<table>
<thead>
<tr>
<th>CO2-wire basket for Dewar flasks Type</th>
<th>Art. No.:</th>
</tr>
</thead>
<tbody>
<tr>
<td>12 C</td>
<td>17570</td>
</tr>
<tr>
<td>18 C</td>
<td>17571</td>
</tr>
</tbody>
</table>
Cold Traps (cold finger condenser)

Simple cold traps, which are also known as cold finger condensers, are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar-flask’s support ring. The cold trap can be changed very quickly without any problems arising.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Type KF 29-K</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>1731</td>
</tr>
<tr>
<td>Type KF 29-OK</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>1735</td>
</tr>
<tr>
<td>Type KF 29-GL</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>1740</td>
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</table>

<table>
<thead>
<tr>
<th>Component parts</th>
<th>Art.No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cold trap S 29</td>
<td>1732</td>
</tr>
<tr>
<td>Cold trap S 29 O</td>
<td>1736</td>
</tr>
<tr>
<td>Cold trap S 29 GL</td>
<td>1741</td>
</tr>
<tr>
<td>Plastic ring</td>
<td>1733</td>
</tr>
<tr>
<td>Dewar Type 12 C</td>
<td>10214</td>
</tr>
</tbody>
</table>

theor. cap. = theoretical capacity
Cold traps with a spout (cold finger condenser)

An upgraded version is a cold trap with an outlet. These cold traps are constructed in the same way as standard cold traps but have a GL 32 glass thread together with a screw-on cap, which is the actual spout. With the help of this spout the condensate can easily be poured out of the cold trap. Therefore the cold trap is simply and easily to clean.

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Type KF 29-K-A</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>17370</td>
</tr>
<tr>
<td>Type KF 29-OK-A</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>17371</td>
</tr>
<tr>
<td>Type KF 29-GL-A</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>17372</td>
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<table>
<thead>
<tr>
<th>Component parts</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Cold trap S 29-A</td>
<td>17375</td>
</tr>
<tr>
<td>Cold trap S 29 O-A</td>
<td>17376</td>
</tr>
<tr>
<td>Cold trap S 29 GL-A</td>
<td>17377</td>
</tr>
<tr>
<td>Plastic ring</td>
<td>1733</td>
</tr>
<tr>
<td>Dewar Type 12 C</td>
<td>10214</td>
</tr>
</tbody>
</table>

theor. cap. = theoretical capacity
Cold Traps (cold finger condenser with KF NW flange)

Simple cold traps, which are also known as cold finger condensers, are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar flask's support ring. The cold trap can be changed very quickly without any problems arising. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges of a high vacuum pump.

Cold traps complete

<table>
<thead>
<tr>
<th>Type</th>
<th>Condensate</th>
<th>Coolant</th>
<th>Dewar</th>
<th>Cold trap</th>
<th>Art. No.</th>
<th>Assesoirs</th>
<th>Art. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Typ KF 29-NW 16</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>12 C</td>
<td>KF NW 16</td>
<td>1731-NW16</td>
<td>Cold trap S 29 - NW16</td>
<td>1732-NW16</td>
</tr>
<tr>
<td>Typ KF 29-NW 25</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>12 C</td>
<td>KF NW 25</td>
<td>1731-NW25</td>
<td>Cold trap S 29 - NW25</td>
<td>1732-NW25</td>
</tr>
<tr>
<td>Typ KF 29-NW 16-A</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>12 C</td>
<td>KF NW 16</td>
<td>17370-NW16</td>
<td>Cold trap S 29-NW16-A</td>
<td>17375-NW16</td>
</tr>
<tr>
<td>Typ KF 29-NW 25-A</td>
<td>150 ml</td>
<td>1000 ml</td>
<td>12 C</td>
<td>KF NW 25</td>
<td>17370-NW25</td>
<td>Cold trap S 29-NW25-A</td>
<td>17375-NW25</td>
</tr>
</tbody>
</table>

NW 16 = Vacuum flange NW 16
NW 25 = Vacuum flange NW 25
- A = cold trap fitted with a spout GL 32

theoret. cap. = theoretical capacity
Cold traps long version (cold finger condenser)

This cold traps are constructed in the same way as standard cold traps. The condensation area of cold traps has been extended in order to trap a more condensation. In addition to this, these complete cold traps also have a larger plastic ring and a bigger Dewar flask.

<table>
<thead>
<tr>
<th></th>
<th></th>
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<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Type KFL 29-K</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17360</td>
</tr>
<tr>
<td>Type KFL 29-OK</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17361</td>
</tr>
<tr>
<td>Type KFL 29-GL</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17362</td>
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<table>
<thead>
<tr>
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</tr>
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<tbody>
<tr>
<td>Cold trap SL 29</td>
<td>17365</td>
</tr>
<tr>
<td>Cold trap SL 29 O</td>
<td>17366</td>
</tr>
<tr>
<td>Cold trap SL 29 GL</td>
<td>17367</td>
</tr>
<tr>
<td>Plastic ring L</td>
<td>1733-L</td>
</tr>
<tr>
<td>Dewar Type 18 C</td>
<td>10220</td>
</tr>
</tbody>
</table>

theoret. cap. = theoretical capacity
Cold traps long version with spout (cold finger condenser)

An upgraded version is a long version cold trap with an outlet spout. These cold traps are constructed in the same way as standard cold traps but have a GL 32 glass thread together with a screw-on cap, which is the actual spout. With the help of this spout the condensate can easily be poured out of the cold trap. Therefore the cold trap is simply and easily to clean.

Cold trap SL 29-A with spherical joints S 29
Cold trap SL 29 O-A with spherical joints S 29 and O-ring seal
Cold trap SL 29 GL-A with threaded glass joint GL 18 and PTFE olive

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Type KFL 29-K-A</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17380</td>
</tr>
<tr>
<td>Type KFL 29-OK-A</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17381</td>
</tr>
<tr>
<td>Type KFL 29-GL-A</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>17382</td>
</tr>
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<table>
<thead>
<tr>
<th>Component parts</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Cold trap SL 29-A</td>
<td>17385</td>
</tr>
<tr>
<td>Cold trap SL 29 O-A</td>
<td>17386</td>
</tr>
<tr>
<td>Cold trap SL 29 GL-A</td>
<td>17387</td>
</tr>
<tr>
<td>Plastic ring L</td>
<td>1733-L</td>
</tr>
<tr>
<td>Dewar Type 18 C</td>
<td>10220</td>
</tr>
</tbody>
</table>

theor. cap. = theoretical capacity
**Cold traps long version (cold finger condenser with KF NW flange)**

Simple cold traps, which are also known as cold finger condensers, are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar flask’s support ring. The cold trap can be changed very quickly without any problems arising. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges of a high vacuum pump.

<table>
<thead>
<tr>
<th>Type</th>
<th>theoretically cap.</th>
<th>theoretically cap.</th>
<th>Type</th>
<th>joints</th>
<th>Cold trap</th>
<th>Art. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Typ KFL 29-NW 16</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>18 C</td>
<td>KF NW 16</td>
<td>Cold trap 29-NW16</td>
<td>17360-NW16</td>
</tr>
<tr>
<td>Typ KFL 29-NW 25</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>18 C</td>
<td>KF NW 25</td>
<td>Cold trap 29-NW25</td>
<td>17360-NW25</td>
</tr>
<tr>
<td>Typ KFL 29-NW 16-A</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>18 C</td>
<td>KF NW 16</td>
<td>Cold trap 29-NW16-A</td>
<td>17380-NW16</td>
</tr>
<tr>
<td>Typ KFL 29-NW 25-A</td>
<td>250 ml</td>
<td>2000 ml</td>
<td>18 C</td>
<td>KF NW 25</td>
<td>Cold trap 29-NW25-A</td>
<td>17380-NW25</td>
</tr>
</tbody>
</table>

- NW 16 = Vacuum flange NW 16
- NW 25 = Vacuum flange NW 25
- A = cold trap with a spout GL 32

**theoret. cap. = theoretical capacity**
Cold traps, two sections, in standard and long versions

The two section cold trap is a special design available in both, standard and long version. It has a conical ground joint NS 45/40 as connection part. The condensation area can be separated from the upper section of cold trap. Therefore it is easy to pour out the condensate and to clean the whole cold trap. This version is also perfect, if the cold trap is permanently installed in an apparatus, since the upper section can stay, while the lower section is taken off for cleaning. The connection part NS 45/40 is secured by a spring clamp out of steel that is included in the scope of delivery.

<table>
<thead>
<tr>
<th>Component parts</th>
<th>Length T</th>
<th>Art.No.</th>
</tr>
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<tbody>
<tr>
<td>Cold trap S 29-Z</td>
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<tr>
<td>Cold trap S 29 O-Z</td>
<td>200</td>
<td>17406</td>
</tr>
<tr>
<td>Cold trap S 29 GL-Z</td>
<td>200</td>
<td>17407</td>
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<tr>
<td>Plastic ring</td>
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<td>1733</td>
</tr>
<tr>
<td>Dewar Type 12 C</td>
<td></td>
<td>10214</td>
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<table>
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<tr>
<th>Component parts</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Cold trap SL 29-Z</td>
<td>260</td>
<td>17415</td>
</tr>
<tr>
<td>Cold trap SL 29 O-Z</td>
<td>260</td>
<td>17416</td>
</tr>
<tr>
<td>Cold trap SL29 GL-Z</td>
<td>260</td>
<td>17417</td>
</tr>
<tr>
<td>Plastic ring</td>
<td></td>
<td>1733-L</td>
</tr>
<tr>
<td>Dewar Type 18 C</td>
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</table>

theoret. cap. = theoretical capacity
Cold traps, two sections, in standard and long versions with vacuum flanges

The two section cold trap is a special design available in both, standard and long version. It has a conical ground joint NS 45/40 as connection part. The condensation area can be separated from the upper section of cold trap. Therefore it is easy to pour out the condensate and to clean the whole cold trap. This version is also perfect, if the cold trap is permanently installed in an apparatus, since the upper section can stay, while the lower section is taken off for cleaning. The connection part NS 45/40 is secured by a spring clamp out of steel that is included in the scope of delivery. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges of a high vacuum pump.

Cold trap S 29-NW16-Z with vacuum flange

Cold trap SL 29-NW16-Z with vacuum flange

Configuration of the KF NW connection

<table>
<thead>
<tr>
<th>Cold trap with two sections</th>
<th>Condensate</th>
<th>Coolant</th>
<th>Dewar</th>
<th>Cold trap</th>
<th>Art. No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>two parts</td>
<td>theor. cap.</td>
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<td>Type</td>
<td>joints</td>
<td></td>
</tr>
<tr>
<td>Typ KF 29-NW16-Z</td>
<td>150 m l</td>
<td>1000 m l</td>
<td>12 C</td>
<td>KF NW 16</td>
<td>17400-NW16</td>
</tr>
<tr>
<td>Typ KF 29-NW25-Z</td>
<td>150 m l</td>
<td>1000 m l</td>
<td>12 C</td>
<td>KF NW 25</td>
<td>17400-NW25</td>
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<tr>
<td>Typ KFL 29-NW16-Z</td>
<td>250 m l</td>
<td>2000 m l</td>
<td>18 C</td>
<td>KF NW 16</td>
<td>17410-NW16</td>
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<td>Typ KFL 29-NW25-Z</td>
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<td>KF NW 25</td>
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<table>
<thead>
<tr>
<th>Assesoirs</th>
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<tbody>
<tr>
<td>Cold trap</td>
<td>joints</td>
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<table>
<thead>
<tr>
<th></th>
<th>Cold trap</th>
<th>Art. No.</th>
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<tbody>
<tr>
<td>Kühlfinger S 29-NW16-Z</td>
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<td>17405-NW16</td>
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<tr>
<td>Kühlfinger S 29-NW25-Z</td>
<td>KF NW 25</td>
<td>17405-NW25</td>
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<td>Kühlfinger SL 29-NW16-Z</td>
<td>KF NW 16</td>
<td>17415-NW16</td>
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<tr>
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<td>KF NW 25</td>
<td>17415-NW25</td>
</tr>
</tbody>
</table>

Cold traps complete = cold trap with Dewar flask and plastic ring
NW 16 = Vacuum flange NW 16
NW 25 = Vacuum flange NW 25
theor. cap. = theoretical capacity
Bigger cold traps, produced to customer’s specifications

**Custom-made glass cold trap, type KF 60 - NW25**

- a cold trap S60-NW25
- a dewar flask Type 30/7 CAL
- a plastic ring

**Technical data**

**Cold trap**
- calculated condensate capacity: 0.6 litre at maximum
- realistic condensate capacity: 0.3 litre

**Dewar flask**
- maximum capacity of coolant: 5.2 litres

**Custom-made glass cold trap, type KF 80 - GL25**

- a cold trap S80-GL25
- a dewar flask Type 30/7 CAL
- a plastic ring

**Technical data**

**Cold trap**
- calculated condensate capacity: 1.2 litre at maximum
- realistic condensate capacity: 0.6 litre

**Dewar flask**
- maximum capacity of coolant: 4.6 litres
Bigger cold traps, produced to customer’s specifications

Custom-made glass cold trap, type KF 100 - NW25
a cold trap S100-NW25
a dewar flask Type 32 CAL
a plastic ring

Technical data

Cold trap
calculated condensate capacity: 2,2 litres at maximum
realistic condensate capacity: 1,1 litre

Dewar flask

Custom-made glass cold trap, type KF 130 - NW25
a cold trap S130-NW25
a dewar flask Type 32 CAL
a plastic ring

Technical data

Cold trap
calculated condensate capacity: 3,8 litres at maximum
realistic condensate capacity: 1,9 litre

Dewar flask
maximum capacity of coolant: 6,5 litres
Cold traps, produced to customer's specifications

The speciality of cold trap out of glass is the available number of versions, that offers a multitude of design options, by taken the mechanical and thermal stresses into consideration. KGW-ISOTHERM is specialised in manufacturing cold traps according to customer's specifications. Please send us a simple hand drawing, or your specifications and we are going to make a proposal together with a drawing.
Cold traps with fused Dewar flask

A GKF cold trap is a complete version in which the Dewar flask is bonded to the cold trap. Because of its design, this version has got two free walls for condensation. It is therefore particularly suited for trapping a high level of condensate from humidity, or solvents. This cold trap is equipped with a valve for draining off the condensate. It has got viewing strips as standard so that the LN2 coolant level can easily be monitored. The standard cold trap is provided with conical ground joint connections NS 29/32.

Connections on request:
- screw connections GL25 with 13 mm PTFE olives, type GKF-GL25 (part no. 1702-GL25)
- vacuum flanges KF NW25 with clamp and NBR-O ring, type GKF-NW25 (part no. 1702-NW25)
- spherical ground joints S29, type GKF-S29 (part no. 1702-S29)

Cold trap type GKF

**Construction details**
- Two LN2 condensation walls
- Integrated Dewar flask
- Viewing stripes for observing the LN2 level
- Condensate outlet with O-ring seal
- Protective casing out of aluminium
- Standard joints NS 29/32
- Supplied with a lid
- On request vacuum flange, spherical joints or glass threads with olive.

**Technical data**
- Ground joint NS 29/32 (cone) to the pump
- Ground joint NS 29/32 (socket) to the plant
- Coolant capacity approx. 1 Litre
- Condensate capacity 250ml
Cold traps with fused Dewar-flask

This type of cold trap is constructed in the same way as the GKF model and is also a complete version that has a Dewar flask bonded to the cold trap. Because of its design, this version has got two free walls for condensation. It is therefore particularly suited for trapping a high level of condensate from humidity, or solvents. This cold trap is equipped with a valve for draining off the condensate. It has got viewing strips as standard so that the LN2 coolant level can easily be monitored. The standard cold trap is provided with vacuum flanges KF NW 20/25 inclusive Pertinax clamps and O-ring with centering.

Cold trap type GKF-10

Technical data
- Joint to pump is KF NW 25 vacuum flange
- Joint to plant is KF NW 25 vacuum flange
- Coolant capacity approx. 4,2 Litre
- Condensate capacity 550ml

Art. No. 1702-G

Construction details
- Two LN2 condensation walls
- Integrated Dewar flask
- Viewing stripes for observing the LN2 level
- Condensate outlet with O-ring seal
- Protective casing out of aluminium
- Standard KF NW 25 vacuum flange
- Supplied with two Pertinax clamps, two O-ring with centering and a lid
CP 1 and CP 2 pump stands with two cold traps

The CP1 and CP 2 pump stands are movable chemical pump stands with two S29-OK cold traps and associated special Dewar flasks, which enables the cold traps to be used in alternate as well as in parallel operation. Turning the 3-way stopcock through its three positions enables the left one to be switched in first and then right one afterwards or both cold traps can operate in parallel. The pump stand's carriage is made from aluminium with plastic plates used as table supports. Model CP 1 has got an additional vacuum flange NW 16 with a vacuum gauge. Model CP 2 does not have any vacuum display. A vacuum pump is not included in the scope of delivery for both models, as standard.

Component parts

1) Vacuum tube with pump flange KF-NW16
2) Glass screw GL18 with PTFE olive and screw-on cap
3) Holding device
4) Vacuum gauge
5) Glass pipe with spherical joint and 3-way stopcock
6) Cold trap with Rotulex joints and holding device
7) 3-way stopcock out of glass for switching cold traps
8) Glass screw GL 18 with plastic screw on cap
9) PTFE olive for GL 18
10) PE-table plate
11) Aluminium profile rack
12) Dewar flasks
13) Four lockable guide rolls
14) Glass pipe with 3-way stopcock for plant
15) Glass pipe with 3-way stopcock for pump

Type CP 1 with vacuum gauge (Nr.4)
Art. No. 1707

Type CP 2 without vacuum gauge (Nr.4)
Art. No. 1708
Portable pump stand with two cold traps and a pumping fork

The GP1 and GP2 pump stands are movable chemical pump stands with two S29-OK cold traps and associated special Dewar flasks, connected in series. The mounted pump fork enables the user to choose any of the five application valves for evacuation, since all valves are working independently. The construction and the connections can be altered without any problems. The pump stand's carriage is made from aluminium with plastic plates used as table supports. Model GP1 has got an transversely mounted pump fork. The pump fork of model GP2 is mounted longitudinally. A vacuum pump is not included in the scope of delivery for both models, as standard.

Type GP 1
Art. No. 17500

1) Rubber vacuum tube  D.i.=8mm
2) GL18 - screw connection
3) Holding device for glass pipe
4) Vacuum pump
5) Cold trap KF 29 - OK
6) Plastic ring for Dewar 12-S with longitudinal shift
7) Rubber tube with screw connection
8) Pump fork with valves
9) Produran valve with O-ring seal and GL18 olive
10) Vacuum flange NW 16 for vacuum gauge
11) Aeration valve with 6mm O-ring seal and 6mm olive
12) PE table plate
13) Aluminium profil rack
14) Four lockable guide rolls
15) Aluminium profil

Type GP 2
Art. No. 17505

1) Rubber vacuum tube  D.i.=8mm
2) Adapter 90° to glass olive 10-16mm
3) Holding device for glass pipe
4) Vacuum pump
5) Cold trap KF 29 - OK
6) Plastic ring for Dewar 12-S with longitudinal shift
7) Pump fork
8) Produran valve with O-ring seal and GL18 olive
9) Vacuum flange NW 16 for vacuum gauge
10) Aeration valve with 6mm O-ring seal and 6mm olive
11) PE table plate
12) Aluminium profil rack
13) Four lockable guide rolls
Pump stands, produced to customer’s specifications

The speciality of KGW-ISOTHERM pump stands is the available number of versions, that offers a multitude of design options, by taken the mechanical and thermal stresses into consideration. KGW-ISOTHERM is specialised in manufacturing pump stands according to customer’s specifications. Please send us a simple hand drawing, or your specifications and we are going to make a proposal together with a drawing. Our great depth of manufacturing options (glass forming, metal construction and sheet-metal working) enables virtually all requirements to be met without incurring great expenditure and additional costs.

Please send us a drawing or a description of the pump stand that you need and we will work out a proposal together with a drawing.
Fax: 0049 721 95897-77 or per Email info@kgw-isotherm.de

Examples

Type CP GKL 1
Art.No. 17510

Type CP2-S3
Art.No. 17520

Type CP2-S2
Art.No. 17515

Type CP2-S5
Art.No. 17525

Place for the pump with components
Cold trap adapters

In addition to the standard cold trap adapters offered here, KGW-ISOTHERM is able to provide you with a variety of adapter options for use as special connecting parts and there are also a wealth of connecting options that cannot be listed here. KGW-ISOTHERM specialises in producing customer specific adapters and pump forks.

Please send us a drawing or a description of the part that you need and we will work out a proposal together with a drawing.
Fax: 0049 721 95897-77 or per Email info@kgw-isotherm.de

System generating program for adapter with Rotulex

- Rotulex to KF NW 16
- Rotulex to DN 15
- Rotulex to spherical joint S 29
- Rotulex to GL 18 with PTFE Olive
- Rotulex to glass Olive 6,7,8,9,oder 10mm
- Rotulex to tapered joint NS 29/32

or adapter modification on customer's request

System generating program for adapter with spherical joints

- Spherical joint to KF NW 16
- Spherical joint to DN 15
- Spherical joint to GL 18 with PTFE Olive
- Spherical joint to glass Olive 6,7,8,9,oder 10mm
- Spherical joint to tapered joint NS 29/32

or adapter modification on customer's request
Example of a cold trap adapter produced in accordance with customer’s specifications.
Pump fork for chemical pumps

Pump forks for chemical pump stands are customer’s specific accessories, the construction of which depends on the user’s requirements. The user stipulates the number of drainage valves as well as the position of the vacuum-measuring flange and fumigating or ventilation valves can also be fitted. Normal ‘Produran’ valves made by Schott are used as valves. This valve can have an additional O-ring seal in the valve seat in order to increase the vacuum sealing. Vacuum stopcocks can also be used as an alternative to valves but sometimes the use of a sliding part between the stopcock seating and the stopcock taper plug can interfere with the vacuum stopcocks.

Please send us a drawing or a description of the part that you need and we will work out a proposal together with a drawing.
Fax: 0049 721 95897-77 oder per Email info@kgw-isotherm.de

Example for a pump fork

Connection components
- Vacuum flange NW 16
- Spherical joints
- Rotulex - spherical joints
- Flange DN 15
- Tapered joint
- Oliven
- Glass tube

Vacuum valve or vacuum stopcocks
A) Produran-valve with 6 or 10mm passage
B) Produran - valve with O - ring seal
C) Vacuum stopcock
Example for a pump fork with aeration cell
Example for a pump fork with aeration stopcocks

stopcocks with 4mm double bore

GL18 with olive

KF NW 16 flange for vacuum pump

KF NW 16

10er olive

KL 18 with olive
Automatic LN2 filling of cold traps

For many cryo technical applications, e.g. cooling cold traps with LN2, it is importantly to hold a nearly constant LN2 fluid level. This can be realised with the LN2 Level Control of KGW-ISOTHERM. The LN2 level can be adjusted in between a minimum and a maximum sensor with the help of this Controller and kept constantly. That KGW-ISOTHERM LN2 Level Control can be used with any LN2 container that has a top flange KF NW 50.

The level control works as follows:

The minimum sensor sends a signal to the Level Control as soon as the LN2 level sinks below it. The Control opens the 24 Voltage solenoid valve, then. LN2 will be withdrawn by existing over pressure inside of the LN2 storage container and is led through a transfer line into the cold trap Dewar flask. LN2 is now running into the cold trap Dewar flask until the maximum sensor dives into it. Then, the maximum sensor will be cooled down and sends signal to the Level Control. It will interrupt the power supply of the solenoid valve. It closes automatically. The LN2 supply is now stopped. This above mentioned procedure will be repeated after some time as soon as the level sinks under the minimum sensor again.
Questionnaire concerning the technical requirements of a cold trap

Please answer the questions and fax the filled out questionnaire to us. In consideration of your information we will work out an offer with a drawing and send it to you as soon as possible.

1) Condensate
   a) Condensate material ..............................................................................
   b) Condensate temperature max. ............................................................... °C
   c) Amount of condensate ................................................................. ml

2) Kind of cold trap
   a) Cold trap with Dewar ( ) ....................................................
   b) Cold trap (similar to type GKF) ( ) ...........................................

3) Joints
   a) Spherical joint ( ) Size ........ b) Spherical joint with O-ring (Rotulex) ( ) Size ........
   c) Standard ground joint ( ) Size ........ d) Glass olive ( ) Size ........
   e) GL with plastic olive ( ) Size ........ f) Schott flange ( ) Size ........
   g) Small size flange NW ( ) Size ........ h) Saddle flange DN ( ) Size ........

4) Coolant
   a) Liquid nitrogen ( ) ........................................ b) Dry ice ( )
   c) Other coolant ( ) .................................................................

5) Frame
   a) Driveable pump device ( ) .................................................. b) Stationary frame ( )

6) Room for notes or additional customer requirements
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Sender: Company .................................................................................................
Street ......................................................................................................................
Town .......................................................................................................................
Contactperson .......................................................................................................
Division ..................................................................................................................
Phone ................................................................. Fax .............................................

Please fax to KGW-ISOTHERM, your contact-person is Mr. Wolfgang Schieder.

Fax Number: 00 49 / 721 / 958 97-77