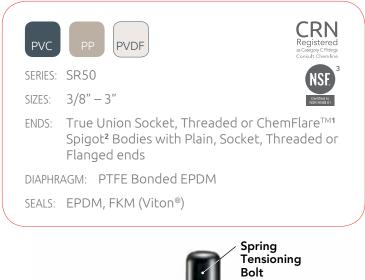
# SR50 Series Pressure Regulating (Reducing) Valves

CHEMLINE PLASTICS



**True Union Ends** Easy installation and maintenance

PFor ChemFlare™ end connectors, consult Chemline. PP and PVDF spigot ends have DIN dimensions and will butt fuse directly to Chemline PP and PVDF piping systems.

<sup>3</sup> PVC valves with EPDM or FKM (Viton<sup>®</sup>) seals are certified under NSF/ANSI Standard 61 for contact with drinking water.

The Chemline SR 50 Series Pressure Regulating (Reducing) valves maintains a set downstream pressure independent of higher variable upstream pressures. As downstream pressure increases reaching the set pressure, the valve closes. It opens as soon as the downstream pressure decreases below set pressure.

The SR 50 is sensitive and provides precise control. One application is to protect filters from damaging pressure surges.

## features

#### **True Union Ends**

- Easy installation and maintenance
- Eliminate chemical leakage problems common with old fashioned threaded connections

#### Long Cycling Life

- Dynamic seal is PTFE bonded EPDM for high chemical resistance
- This moulded diaphragm is designed for superior sealing and flex life

#### **Designed for Superior Performance**

- Designed for minimum hysteresis
- Seat is hydraulically designed to eliminate chatter

#### **CRN** Registration numbers by province

- Ontario: OC10134.5
- Newfoundland: OC10134.50
- Alberta: OC10134.52
- Saskatchewan/Manitoba/Quebec: OC10134.56
- New Brunswick: OC10134.57
- Nova Scotia: OC10134.58
- P.E.I.: OC10134.59
- British Columbia: not required

## technical

#### **Downstream Set Pressure Ranges**

- 1/2" to 2" – 15 to 130 psi
- 2-1/2" and 3" 15 to 90 psi

#### Maximum Viscosity

• 120cP is maximum recommended service viscosity

# Pressure Regulating (Reducing) Valves

### how they work

The SR50 controls downstream pressure, which must always be below the inlet pressure. It is normally open until the downstream pressure (which acts on the control diaphragm) reaches the set pressure, adjustable with the spring tensioning bolt. At this point the valve closes. It opens again as soon as downstream pressure decreases slightly below the set pressure.

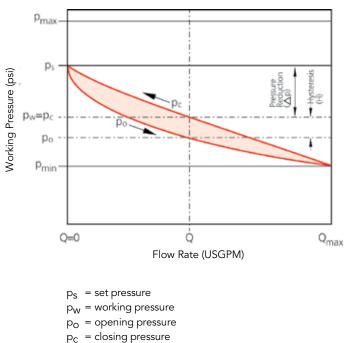
The large diaphragm provides for sensitive and precise control. The valve seat opens and closes until a balance is achieved between the spring force (set pressure) and the downstream pressure.

#### working pressure vs. flow rate

The curves show the relationship between the *working pressure* and the flow rate through the valve for water at  $20^{\circ}C$  (68°F). These values will vary depending on:

- the configuration of the piping and the pressure losses associated with it
  the fluid if not water at 20°C (68°F)
- the huid if not water at 20°C (66°F)
- whether the pressure is rising or falling, *hysteresis* is approximately 1.5 to 6 psi.

#### configuration example



pp = pump pressure

Secondary Pressure – System Closed

If the ball valve is opened, the working pressure  $P_W$ 

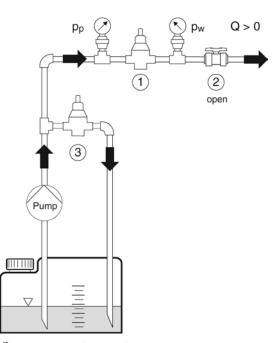
drops by the amount of the opening pressure  $P_O$ 

- $H = p_0 p_c = hysteresis$
- $\Delta p = p_W p_S =$ flow dependent pressure reduction Q = flow

## application of pressure regulating valves

#### Secondary Pressure – System Dynamically Flowing

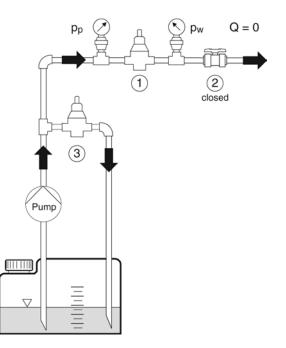
If the ball value is closed, the working pressure  $\mathsf{P}_W$  rises by the amount of the closing pressure  $\mathsf{P}_C$ 



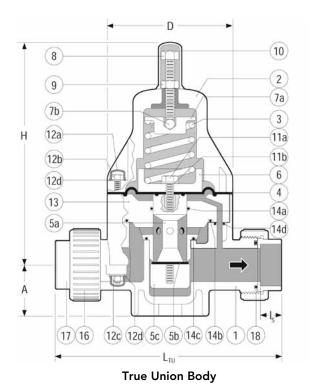
(1) = pressure reducing valve

(2) = ball valve

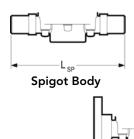
(3) = pressure relief valve

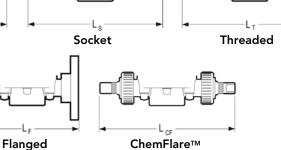


# Pressure Regulating (Reducing) Valves 3/8" to 2"



**OTHER ENDS** 





No.	Part	Pcs.	Materials			
1	Body	1	PVC, PP, PVDF			
2	Bonnet	1	PPG			
3	Spring	1	Galvanized Stee			
4▲	Control Diaphragm	1	PTFE bonded EPDM			
5a <b>⊾</b>	Piston	1	PVC, PP, PVDF			
5b <b></b> ▲	Seat	1	EPDM, FPM(Viton®			
5c <b>▲</b>	Seat Retainer	1	PVC, PP, PVDF			
6	Lower Spring Retainer	1	PPG			
7a	Upper Spring Retainer	1	Cad. Plated Steel			
7b	Ball	1	304 SS			
8	Spring Tensioning Bolt	1	304 SS			
9	Lock Nut	1	304 SS			
10	Spring Bolt Cap	1	PE			
11a	Piston Bolt	1	304 SS			
11b	Piston Bolt Washer	1	304 SS			
12a	Bolt/Nut Caps	8/12¹	PE			
12b	Hex Bolt	4/6 <sup>1</sup>	304 SS			
12c	Hex Nut	4/6¹	304 SS			
12d	Washer	8/12¹	304 SS			
13	Piston Guide	1	PVC, PP, PVDF			
14a <b></b> ⊾	Small Guide O-Ring	1	EPDM, FPM(Viton®			
14b <b></b> ▲	Large Guide O-Ring	1	EPDM, FPM(Viton®			
14c <b>▲</b>	Med. Guide O-Ring	1	EPDM, FPM(Viton®			
14d <b>▲</b>	Pilot Port O-Ring	1	EPDM, FPM(Viton®			
16	Union Nut	2	PVC, PP, PVDF			
17	End Connector	2	PVC, PP, PVDF			
18▲	Face O-Ring	2	EPDM, FPM(Viton®			

#### **DIMENSIONS** INCHES

DIMENS	SIONS	INCH	IES											WEIGH	<b>ts</b> le	3.
(				PVC PP and PVDF												
Size	D	н	Α	ls	$L_{TU}^2$	$L_{SP}^{3}$	Ls	LT	$L_{F}$	$L_{CF}$	Α	L <sub>SP</sub> <sup>3</sup>	L <sub>TU</sub> <sup>2</sup>	PVC	PP	PVDF
3/8″	3.2	6.9	1.0	0.6	6.5	5.7	7.4	7.2	4.5	-	0.9	5.7	**	1.8	1.5	2.2
1/2″	3.2	6.9	1.0	0.6	6.8	5.7	8.0	7.8	6.3	8.34	0.9	5.7	7.1	1.9	1.6	2.4
3/4″	4.2	8.0	1.5	0.7	8.3	6.9	9.3	8.9	7.4	9.7	1.4	6.9	8.4	4.1	3.5	4.6
1″	4.2	8.0	1.5	0.9	8.5	6.9	9.6	9.3	7.4	10.2	1.4	6.9	8.7	4.2	3.5	4.7
1-1/4″	5.8	10.3	2.2	1.0	10.9	8.8	11.6	11.2	9.2	-	2.1	8.8	10.9	11.0	9.0	12.0
1-1/2″	5.8	10.3	2.2	1.2	11.1	8.8	12.2	11.5	9.5	-	2.1	8.8	11.2	11.2	9.2	12.2
2″	5.8	10.3	2.2	1.5	11.3	9.6	12.9	12.0	10.0	_	2.1	9.6	13.2	11.4	9.4	12.4

<sup>2</sup> True Union bodies come standard with socket ends. Threaded union ends are available. \*\* Consult Chemline.

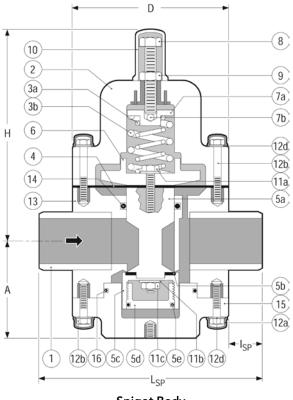
<sup>3</sup> Spigot bodies are used for non union socket, threaded or flanged ends. All spigot ends have metric dimensions and the PP and PVDF spigots butt fuse directly to Chemline PP and PVDF piping.
 <sup>4</sup> Tube size can be reduced to 1/4" tube, LCF = 7.74" for 1/4", 8.26" for 3/8".

#### MAXIMUM PRESSURES PSI

		P\	vc		РР						PVDF					
Size	20°C 68°F	30°C 86°F	40°C 104°F	50°C 122°F	30°C 86°F	40°C 104°F	50°C 122°F	60°C 140°F	70°C 158°F			70°C 158°F				
1/2"-2"	150	105	60	15	150	90	60	37.5	15	150	100	60	45	30	15	

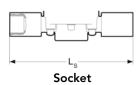
Temperature Ranges: PVC 0 to 50°C (-32 to 122°F), PP 10 to 70°C (50 to 158°F), PVDF -30 to 100°C (-22 to 212°F).

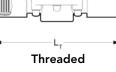
# Pressure Regulating (Reducing) Valves 2-1/2", 3"

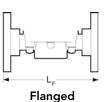












PART	S	▲ Reco	ommended Spare Parts				
No.	Part	Pcs.	Materials				
1	Body	1	PVC, PP, PVDF				
2	Bonnet	1	PPG				
3a/3b	Spring Set	2	Galvanized Steel				
4▲	Control Diaphragm	1	PTFE bonded EPDM				
5a <b></b> ⊾	Piston	1	PVC, PP, PVDF				
5b⊾	Seat	1	EPDM, FPM(Viton®)				
5c⊾	Seat Retainer	1	PVC, PP, PVDF				
5d⊾	Retainer Plug	1	PVC, PP, PVDF				
5e⊾	Plug O-Ring	1	EPDM, FPM(Viton®)				
6	Lower Spring Retainer	1	PPG				
7a	Upper Spring Retainer	1	Cad. Plated Steel				
7b	Ball	1	304 SS				
8	Tensioning Bolt	1	304 SS				
9	Lock Nut	1	304 SS				
10	Spring Bolt Cap	1	PE				
11a	Piston Bolt	1	304 SS				
11b	Piston Bolt Washer	1	304 SS				
11c	Piston Nut	1	304 SS				
12a	Bolt/Nut Cap	20	PE				
12b	Bolt/Stud Set	12¹	304 SS				
12c	Hex Nut	16	304 SS				
12d	Washer	20	304 SS				
13	Piston Guide	1	PVC, PP, PVDF				
14▲	Guide O-Ring	1	EPDM, FPM(Viton®)				
15	Base	1	PVC, PP, PVDF				
16	Base O-Ring	1	EPDM, FPM(Viton®)				

 $\overline{\mathbf{O}}$ 

<sup>1</sup>2 large upper bolts, 2 shorter lower bolts, 8 studs

#### WEIGHTS LB.

		P٧	/C, PP & P	VDF			PVC				
Size	Α	D	Н	L <sub>SP</sub> <sup>2</sup>	I <sub>SP</sub>	Ls	LT	L <sub>F</sub>	PVC	PP	PVDF
2-1/2″	4.8	7.7	10.4	11.2	1.7	14.5	14.0	12.2	27.5	26.2	31.0
3″	5.6	9.8	13.4	14.2	2.2	16.0	15.5	15.0	33.0	29.7	37.8

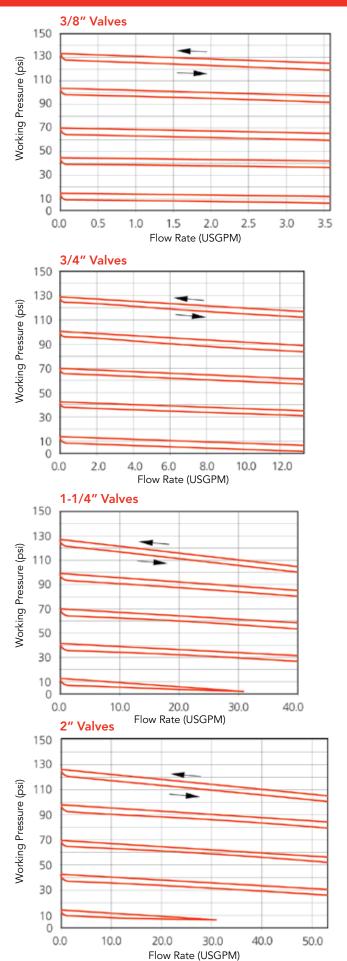
#### **ORDERING EXAMPLE**

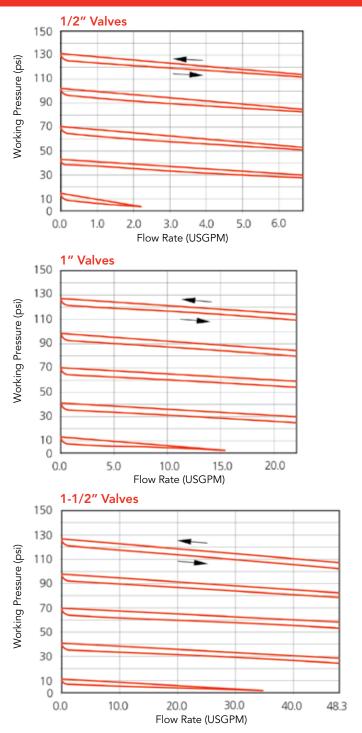
Chemline Pres Regulating Val	•	SR50		A	005	v	U
Body Material	A – PVC	<b>B</b> – PP	К-	- PVDF			
Size	<b>003</b> – 3/8" <b>010</b> – 1" <b>020</b> – 2"	012 –	1-1/4″	015 –	1-1/2″		
Elastomers	<b>E</b> – EPDM	V – FP	M (Vito	on®)			
Ends	<b>S</b> – Socket <b>CFx</b> – Cher				nged <b>U</b> - – Spigot (I		ocket

**Example:** Chemline SR 50 Series, PVC, 1/2" diameter, FPM (Viton®) seals, union socket ends. x = 4 for 1/4", 6 for 3/8", 8 for 1/2", 12 for 1" ID tube connections.

#### **OPTIONS Optional Pressure Gauge** ChemFlare<sup>™</sup> Ends For inlet and/or outlet For connection to PFA tube. Leak-free connections for difficult services such as sodium hypochlorite

# Pressure Regulating (Reducing) Valves 3/8" to 2"





#### MAXIMUM PRESSURES PSI

$\bigcap$		P	VC		PP							PVDF					
	20°C	30°C	40°C	50°C	20°C	30°C	40°C	50°C	60°C	70°C	30°C	50°C	70°C	80°C	90°C	100°C	
Size	68°F	86°F	104°F	122°F	68°F	86°F	104°F	122°F	140°F	158°F	86°F	122°F	158°F	176°F	194°F	212°F	
2-1/2"-3"	150	90	45	15	150	115	90	60	37.5	15	150	95	55	35	25	15	

Temperature Ranges: PVC 0 to 50°C (-32 to 122°F), PP 10 to 70°C (50 to 158°F), PVDF -30 to 100°C (-22 to 212°F).

## working pressures vs. flow rate

#### 2-1/2" Valves v < 3 m/s v > 3 m/s 90 80 70 Working Pressure (psi) 60 50 40 30 20 10 0 240 40 80 280 320 0 120 160 200 Flow Rate (USGPM) 3" Valves v < 3 m/s ! v > 3 m/s 80 70

Working Pressure (psi)

